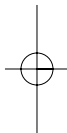
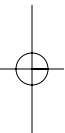




S a f e t y ,
H e a l t h &
E n v i r o n m e n t

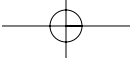


Our Commitment

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INEOS ChlorVinyls

INEOS Enterprises



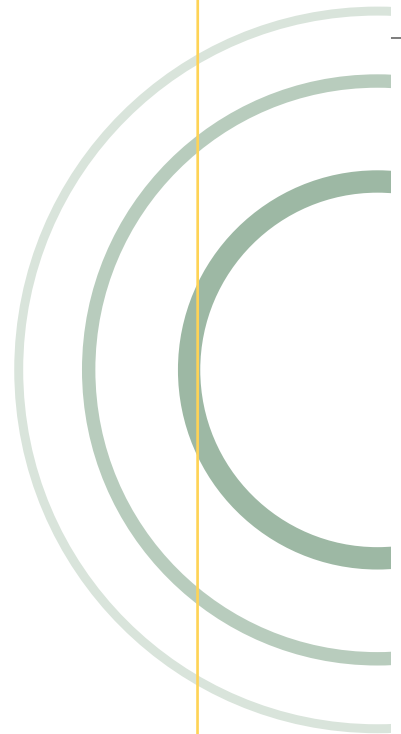
Introduction

This booklet has been produced to share our ongoing commitment to safety, health and the environment (SHE) with all who have an interest in the activities of INEOS ChlorVinyls and INEOS Enterprises. However, we do realise that ultimately we will be judged by our actions and to this end we've set some challenging improvement targets. These targets are called 'Towards 2010'.

Your views are important to us - please let us know what you think when you have looked through this booklet, our contact details are at the end.

Chris Tane
Chief Executive Officer
INEOS ChlorVinyls

Harry Deans
Chief Executive Officer
INEOS Enterprises



INEOS ChlorVinyls and INEOS Enterprises SHEQ Policy

INEOS ChlorVinyls and INEOS Enterprises aim to be amongst the chemical industry leaders in safety, health, environmental protection and customer satisfaction, ensuring our products meet society's increasing environmental requirements.

We will comply with safety, health and environmental legislation in all countries, and other requirements to which INEOS ChlorVinyls and INEOS Enterprises subscribe taking any additional measures considered necessary.

We will strive to continually improve the safety, health and environmental impact of our operations on our employees, those working on our behalf, our customers and the public.

We will enhance our competitive position in order to be seen by our customers as a reliable long term supplier of products and services who provides real value for money.

We will manage SHE as an integral element of all our activities, by requiring that all employees and those working on our behalf adhere to the SHE standards and SHE management systems.

We will adhere to the guiding principles of the CIA Responsible Care programme, and continue to participate in sustainable development activities throughout the supply chain as we proceed towards building a business that is economically, socially and environmentally acceptable.

How will we deliver...

In particular, INEOS ChlorVinyls and INEOS Enterprises will:

- 1 **Comply** with relevant laws and regulations that are necessary to prevent harm to human health or the environment.
- 2 **Ensure** that all activities are carried out in accordance with company safety, health and environment standards.
- 3 **Set** targets and measure progress to ensure continuous improvement in safety, health, environmental and quality performance .
- 4 **Require** every member of staff, and those who work on our behalf, to exercise personal responsibility in preventing harm to themselves, others and the environment, and enable them to contribute to every aspect of safety, health and environmental protection.
- 5 **Reduce** the risk of harm to human health or to the environment, so far as is reasonably practicable, during manufacture, transportation, storage, use and disposal of our products.
- 6 **Provide** appropriate safety, health and environmental and quality training and information for all our staff, contractors and others who work with us, handle our products, or operate our technologies.
- 7 **Communicate** openly on the nature of our activities, encourage dialogue, and report progress on our safety, health, environmental and quality performance to all our stakeholders.
- 8 **Promote** through appropriate Trade Associations the interchange of information and technology associated with safety, health, environmental and quality matters, and make our expertise and knowledge available to relevant statutory authorities.

"We will continually strive to meet and where possible exceed strict safety, health and environmental performance targets. We are committed to continuous improvement in all aspects of our operations. This commitment is set out in our 'Towards 2010' targets."

A decorative graphic consisting of several overlapping circles of varying shades of green and grey, and a vertical yellow line that runs through the page. The circles are arranged in a way that they appear to be part of a larger, abstract design. The text "Towards 2010" is centered within the largest, most prominent circle.

**Towards
2010**

'Towards 2010' - targets

These are the targets that INEOS ChlorVinyls and INEOS Enterprises will work towards.

Safety

towards

Zero injuries at work

Health

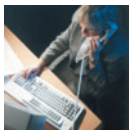
towards

Zero work-related ill health

Environment

towards

Environmental sustainability



Towards zero injuries at work

"We simply cannot afford to have anyone injured whilst working for INEOS ChlorVinyls and INEOS Enterprises."



Reportable Injuries

The businesses will have a target that there should be no injuries at work to its employees or those working under their control of such a serious nature that they must be reported to regulators.

Classified Injuries

Each business will set challenging controls each year, for both its employees and those who work under its control, for the number of injuries that require more than first-aid treatment.

Minor Injuries

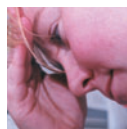
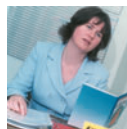
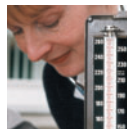
The businesses require their employees and all who work under their control to follow a set of behavioural standards encompassed within the "SHE Standards for Manufacturing", designed to foster a culture to achieve that aim.

Incidents

The businesses will ensure that all incidents and near misses are reported and investigated to gain learning and avoid recurrence.

Towards zero work-related ill health

"The chemicals we make are used in health care products around the world - we should not cause harm to health when we make them."



The companies are committed to preventing work harming peoples' health in all aspects of the business. Specifically we will:

- put in place procedures and take actions to ensure that there are no further cases of work related ill health due to exposure to noise, vibration or radiation.
- monitor the potential for exposure to hazardous substances, comply with all legislation and proven best practice and fully investigate any recorded over-exposure to avoid recurrence.

The businesses will actively encourage employees to achieve a good work/life balance.



Towards environmental sustainability

"Sustainability is about ensuring a better quality of life for everyone, now and for generations to come. It means protecting the environment whilst maintaining high levels of economic growth and employment."



Use of Resources

We will seek opportunities to improve the sustainability of our products.

We will, where possible, take steps to reduce and improve the efficiency of our use of energy and natural resources.

Reduction of Releases

Environmental Burden

The businesses will continue to reduce the impact on environmental properties relating to the atmosphere and water.

The businesses will continue to measure the effect that its operations may be having on the environment local to its sites.

- air quality
- water quality

Towards Zero Incidents

As progress towards achieving its objectives of zero environmental incidents that either have a potential impact off-site or are a breach of our permits, the companies will set an annual target for a reduction in the number of such incidents.



Protection of Habitats

Environmental Conservation

The businesses will manage and conserve designated wildlife habitats which are located on its sites.

Environmental Accountability

Environmental Management System

The businesses will maintain accreditation of its EMS to the ISO 14001 standard.

Environmental Reporting

The businesses will produce an annual report, available to all stakeholders, on progress towards the environmental targets.

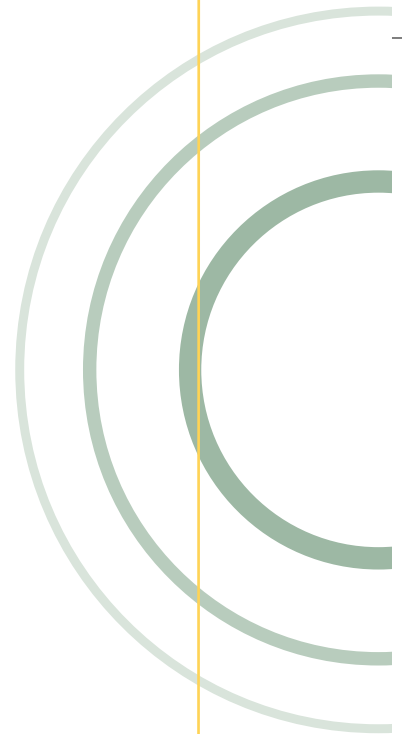
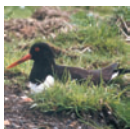
Environmental Sustainability

As progress towards environmental sustainability we will review every stage of the product life-cycle including improvements in eco-efficiency for our manufacturing operations, through active participation in sustainable development programmes. These include Vinyl 2010, the Eurochlor Sustainable Development Initiative and the ECSA (European Chlorinated Solvents Association) Product Sustainability Programme.

Towards zero major and loss of containment incidents

The businesses will seek to achieve an objective of zero incidents that affect people living near to, or working on, our plants. To do this we will:

- investigate all incidents and near misses to avoid recurrence and seek improvement opportunities from incidents elsewhere in the world
- maintain and operate our plants to achieve standards of process plant safety which meet industry standards, good practices and regulatory requirements
- build new plants, and engineer plant updates, to best industry standards





For further information about this booklet, please contact Public Relations Department,
INEOS ChlorVinyls and INEOS Enterprises on telephone number 01928 515227

INEOS ChlorVinyls

www.ineoschlorvinyls.com

INEOS Enterprises

www.ineosenterprises.com